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3M CO Form 4 June 01, 20										APPROVAL		
UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549								OMB Number:	3235-0287			
Check if no lo	this box	STATEMENT OF CHANGES IN BENEFICIAL OWNE SECURITIES							Expires:	January 31		
subject Sectior Form 4	to SIAIE 116. or								Estimate burden h response			
Form 5 obligations may continue. See Instruction 1(b). Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 30(h) of the Investment Company Act of 1940												
(Print or Type	e Responses)											
WIENS HAROLD J Syr				2. Issuer Name and Ticker or Trading Symbol				5. Relationship of Reporting Person(s) to Issuer				
(Last)	(First)			O [MMM	-			(Che	ck all applica	able)		
(Mont				Date of Earliest Transaction Ionth/Day/Year) 5/27/2005				Director 10% Owner X_ Officer (give title Other (specify below) below) EXEC VP INDUSTRIAL				
				Amendment, Date Original (Month/Day/Year)				 6. Individual or Joint/Group Filing(Check Applicable Line) _X_ Form filed by One Reporting Person Form filed by More than One Reporting Person 				
(City)	(State)	(Zip)	Ta	ble I - Non	-Derivativ	e Secu	rities Acq	uired, Disposed o	of, or Benefic	cially Owned		
1.Title of Security (Instr. 3)	2. Transaction Date (Month/Day/Year)	any			Code (Instr. 3, 4 and 5)				6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	OwnershipIndirect BeneficialForm:OwnershipDirect (D)(Instr. 4)or IndirectI)		
Common				Code V	Amount	(D)	Price \$	(Instr. 3 and 4)				
Stock	05/27/2005			М	71,935	А	φ 58.625	127,273	D			
Common Stock	05/27/2005			F	54,633	D	\$ 77.19	72,640	D			
Common Stock	05/27/2005			F	7,387	D	\$ 77.19	65,253	D			
Common Stock								2,033	Ι	by 401k/PAESOP Trust		

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number.

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. 5. Number of Transactio/Derivative Code Securities Acquired (Instr. 8) (A) or Disposed of (D) (Instr. 3, 4, and 5)		6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Underlying (Instr. 3 and	
				Code V	(A)	(D)	Date Exercisable	Expiration Date	Title
Non-Qualified Stock Option (right to buy)	\$ 58.625	05/27/2005		М		71,935	05/08/2002	05/08/2011	Common Stock
Non-Qualified Stock Option (right to buy)	\$ 77.2	05/27/2005		А	62,020		11/27/2005	05/06/2011	Common Stock

Reporting Owners

Reporting Owner Name / Address			Relationships	
	Director	10% Owner	Officer	Other
WIENS HAROLD J 3M CENTER ST. PAUL, MN 55144-1000			EXEC VP INDUSTRIAL	
Signatures				
By: George Ann Biros For: Har Wiens	rold Jame	S	05/27/2005	

Explanation of Responses:

**Signature of Reporting Person

* If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.

Date